
**7/24 taper spindle noses for automatic
tool changers —**

Part 1:
**Dimensions and designation of spindle
noses of forms S and SF**

*Nez de broches à conicité 7/24 pour changement automatique
d'outils —*

Partie 1: Dimensions et désignation des nez de broches de formes S et SF



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Published in Switzerland

Foreword

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ISO 9270-1 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This first edition, together with ISO 9270-2, cancels and replaces (ISO 9270:1992), which has been technically revised to take into account the new tool shanks with 7/24 taper for automatic tool changers defined in ISO 7388-1.

ISO 9270 consists of the following parts, under the general title *7/24 taper spindle noses for automatic tool changers*:

- *Part 1: Dimensions and designation of spindle noses of forms S and SF*
- *Part 2: Dimensions and designation of spindle noses of forms J and JF*